

Friday, August 21, 2015 9:14:49 AM

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|     |       |       |
|-----|-------|-------|
| Run | Start | *NR1* |
|     | Stop  | *NR2* |

[illegible]

**Work Order ID 135849**

Friday, August 21, 2015 9:14:49 AM

**\*135849\***

Page 2

Item ID: D206-628-022

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/21/2015 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 8/21/2015 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                   | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp     |
|--------------------------------|----------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|--------------------|
| 130                            |                                                                            | 0.00                 |         |        |              |               |               |                  |                    |
| <b>*130*</b>                   | Packaging                                                                  |                      |         |        |              |               |               |                  | <b>DAS</b>         |
| Packaging                      | Memo                                                                       | 0.00                 |         |        |              |               |               |                  | <b>02</b>          |
| Packaging                      | Identify and pack for shipping as per PPP D206-628-022<br>Location : FG081 |                      |         |        |              |               |               |                  | <b>9-89</b>        |
|                                |                                                                            |                      |         |        |              |               |               |                  | <b>SEP 15 2015</b> |
| 140                            | QC21- Final Inspection - Work Order Release                                | 0.00                 |         |        |              |               |               |                  |                    |
| <b>*140*</b>                   |                                                                            |                      |         |        |              |               |               |                  |                    |
| QC                             | Memo                                                                       | 0.00                 |         |        |              |               |               |                  | <b>MLJ</b>         |
| Quality Control                |                                                                            |                      |         |        |              |               |               |                  | <b>SEP 15 2015</b> |

*Sell*  
**20150915**

# Picklist Print

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Page 1

Work Order ID: 135849

**\*135849\***

Parent Item: D206-628-022

**\*D206-628-022\***

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/21/2015

Required Date: 8/21/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D as per ECN 766 JLM  
IPP Rev:E as per ecn 1118 DD verified by:EC IPP Rev:F  
10.08.13 CHG QTY OF RUBBER DD verf by:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D2724-042

Manufactured No

Each 1.0000

**\*D2724-042\***

206L Step Assembly, RH

\*\*

135242

SP

DAS  
6  
9-89

Location

Loc Qty

Loc Code

FG

1

135242

1

NAS1149D0463J

Purchased

No

Each

2,760.000

12

**\*NAS1149D0463.J\***

WASHER

\*\*

DAS  
27

9-89

SEP 08 2015

DAS  
26  
9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M132677

1000

ST269

1719

M127904

20

M129682

86

M130799

371

M132035

1117

M132317

125

DAS  
6  
9-89

12

# Picklist Print

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Page 2

Work Order ID: 135849

**\*135849\***

Parent Item: D206-628-022

**\*D206-628-022\***

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/21/2015

Required Date: 8/21/2015

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

120

Each

187.0000

4

4

**\*AN4-14A\***

Bolt

DAS  
8  
9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

ST325A

100

M132677

100

ST344

82

M132640

82

AN4-15A

Purchased

No

120

Each

196.0000

8

8

**\*AN4-15A\***

Bolt

DAS  
8  
9-89

Location

Loc Qty

Loc Code

GA

40

120449

40

ST343

156

m132551

156

D2731-7

Manufactured

No

120

Each

14.0000

4

4

**\*D2731-7\***

Mounting Lug

DAS  
8  
9-89

Location

Loc Qty

Loc Code

ST520

14

132444

14

BBS392 4

\*\*

DAS  
27  
9-89

DAS  
26  
9-89

\*\*

DAS  
27  
9-89

DAS  
26  
9-89

\*\*

DAS  
27  
SEP 8 2015

DAS  
26  
9-89

# Picklist Print

Friday, August 21, 2015 9:14:54 AM

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Work Order ID: 135849

**\*135849\***

Parent Item: D206-628-022

**\*D206-628-022\***

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/21/2015

Required Date: 8/21/2015

Start Qty: 1.00

Required Qty: 1.00

D2732-030

Manufactured No

120

Each

104.0000

8

8

**\*D2732-030\***

Rubber Cushion - 3"

\*\*

DAS  
26  
9-89

8X3"

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

FG

34

134608

34

ST410

70

133074

22

135594

24

135595

24

B17718

8

D3394-043

Manufactured No

120

Each

48.0000

4

4

**\*D3394-043\***

Lug

\*\*

DAS  
26  
9-89

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

ST528

48

131774

16

132499

22

134677

10

4

SEP 08 2015

# Picklist Print

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Work Order ID: 135849

**\*135849\***

Parent Item: D206-628-022

**\*D206-628-022\***

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/21/2015

Required Date: 8/21/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

120

Each

2,576.000

12

12

**\*MS21042L4\***

Locknut

\*\*

21

9-89

DAS

26

9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

124

m127813

124

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

2280

m128300

8

m128798

12

m130388

7

m130922

97

m131618

12

m132123

56

m132382

2088

SEP 08 2015

DAS  
8  
9-89

12

DART AEROSPACE USA, INC.

REFERENCE ONLY

IIN-D206-628

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DAS

6

5.1 D206-628-011/-012/-021/-022/031/-032 REGULAR DART HELI-ACCESS-  
STEPS™ PARTS LIST

| Qty<br>-011 | Qty<br>-012 | Qty<br>-021 | Qty<br>-022 | Qty<br>-031 | Qty<br>-032 | Part Number   | Description                         |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-------------------------------------|
| X           |             |             |             |             |             | D206-628-011  | 206 A/B STEP INSTALLATION LH        |
|             | X           |             |             |             |             | D206-628-012  | 206 A/B STEP INSTALLATION RH        |
|             |             | X           |             |             |             | D206-628-021  | 206 L/L1/L3/L4 STEP INSTALLATION LH |
|             |             |             | X           |             |             | D206-628-022  | 206 L/L1/L3/L4 STEP INSTALLATION RH |
|             |             |             |             | X           |             | D206-628-031  | 407 STEP INSTALLATION LH            |
|             |             |             |             |             | X           | D206-628-032  | 407 STEP INSTALLATION RH            |
| 1           |             |             |             |             |             | D2721-041     | STEP ASSEMBLY LH                    |
|             | 1           |             |             |             |             | D2721-042     | STEP ASSEMBLY RH                    |
|             |             | 1           |             | 1           |             | D2724-041     | STEP ASSEMBLY LH                    |
|             |             |             |             |             | 1           | D2724-042     | STEP ASSEMBLY RH                    |
|             |             |             |             | 4           | 4           | D2731-3       | MOUNTING LUG                        |
| 4           | 4           | 4           | 4           |             |             | D2731-7       | MOUNTING LUG                        |
| 8           | 8           | 8           | 8           | 8           | 8           | D2732-030     | RUBBER CUSHION                      |
|             |             |             |             | 4           | 4           | D3394-041     | MOUNTING LUG                        |
|             |             |             |             | 4           | 4           | *D3394-1      | *MOUNTING LUG                       |
|             |             |             |             | 8           | 8           | *MS35489-93   | *GROMMET                            |
| 4           | 4           | 4           | 4           |             |             | D3394-043     | MOUNTING LUG                        |
| 4           | 4           | 4           | 4           |             |             | *D3394-3      | *MOUNTING LUG                       |
| 8           | 8           | 8           | 8           |             |             | *MS35489-93   | *GROMMET                            |
| 4           | 4           |             |             | 4           | 4           | AN4-13A       | BOLT                                |
| 4           | 4           | 4           | 4           | 4           | 4           | AN4-14A       | BOLT                                |
| 4           | 4           | 8           | 8           | 4           | 4           | AN4-15A       | BOLT                                |
| 12          | 12          | 12          | 12          | 12          | 12          | NAS1149D0463J | WASHER (AN960JD416)                 |
| 12          | 12          | 12          | 12          | 12          | 12          | MS21042L4     | NUT (OR MS21042-4)                  |

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: G

Date: 11.02.25

**Work Order ID 135849****\*135849\***

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Friday, August 21, 2015 9:16:23 AM

Item ID: D206-628-022 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4  
Start Date: 8/21/2015 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 8/21/2015 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |
| N/A                            | Rev N/A                  |                      |         |        |              |               |               |                  |                |

100 Document Control 0.00  
**\*100\*** DOCUMENT CONTROL  
DC Memo 0.00  
Doc.Control -USB or Paperwork Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

MLJ AUG 21 2015

110 Pick Kit 0.00  
**\*110\***  
Packaging Memo 0.00  
Packaging

120 QC4- 100% Inspect kits for completeness 0.00  
**\*120\***  
QC Memo 0.00  
Quality Control